

CHAKSU, JAIPUR

### **QUALITY CONTROL DEPARTMENT**

RESTRICTED CIRCULATION

#### FINISHED PRODUCT SPECIFICATION

TITLE: PSYLLIUM WHOLE HUSK 85%

Specification No.:	SPI/FPS/06 (00)-04	Remarks:	NA
Issue No.:	05	<b>Effective Date:</b>	02/07/24
Revision No.:	04	<b>Revision Date:</b>	01/07/29
<b>Supersede Specification No.:</b>	SPI/FPS/06 (00)-03	Page No.:	1 of 9



### **SPECIFICATION SHEET**

PSYLLIUM WHOLE HUSK 85%	
Seed	
Psyllium Husk – 85%  Psyllium crushed seed – 15%	
Plantago Ovata	
12119032	
PH. EUR. / USP, FOOD GRADE	
Nutraceuticals. Food, Feed, Pet Food	
INDIA	
None	
3 Years from the date of manufacture	
Harvested	

	Prepared By	Checked By	Approved By
Name	Shyoji Ram	Ray Singh	Dr. Kapil Kumar
Designation	QC Executive	Sr. QA Executive	Quality Head
Signature	Si	lon ong	Quant
Date	02/07/24	02/07/24	02/07/24



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Sr. No	Test	Specification	
1.	Description	Husk consists of Pinkish-beige fragments or flakes upto 2mm long & 1mm wide, much broken into smaller fragments and has weak characteristic odor. Many of the flakes have a small brownish, oval spot, about 0.8 to 1.0mm long in the center Material swells rapidly in water, forming a stiff mucilage.	
2.	Identification	<ul> <li>A. Occasional single and 2- to 4-compound starch granules, the individual grains being spheroidal plano to angular convex from 2–10 μm in diameter, are found embedded in the mucilage. Entire or broken epidermal cells are filled with mucilage.</li> <li>B. In surface view, the epidermal cells appear polygonal to slightly rounded. Mucilage stains red with ruthenium red TS and lead acetate TS.</li> <li>C. Some of the elongated and rectangular cells representing the lower part of epidermis and also radially swollen epidermal cells can be found.</li> </ul>	
3.	Total ash	NMT 4.00 % w/w.	
4.	Acid insoluble ash	NMT 1.00 % w/w.	
5.	Loss on drying	NMT 12.00 % w/w.	
6.	Swell Volume	NLT 40.0 ml/ gm.	
7.	Light Extraneous Matter	NMT 15.00 % w/w.	
8.	Purity	NLT 85.00 % w/w.	
9.	Foreign Smell / Test	None	
10.	Foreign Bodies (Stones, Glass & Metals)	None	

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11.	Total consumable Fiber	NLT 65.0% w/w	
12.	Eggs Larvae or Whole Insects	Absent	
13.	Insect infestation		NMT 100 fragments/ 25gm.
14.	Particle Size	NLT 35 %	% w/w should be retained on 30#
14.	Turtier one	NMT 15	% w/w should pass through 70#
15.	<b>Microbial Contamination</b>		
	Total Aerobic Microbial Count (7	ГАМС)	NMT 10000 cfu/gm
	Total Yeast and Mold Count (TY	MC)	NMT 1000 cfu/gm
	Pathogens		
	Escherichia Coli		Must be absent/gm
	Salmonella Spp	Must be absent/ 25gm	
	Psudomonas Aeruginosa	Must be absent/gm	
	Staphylococcus Aureus		Must be absent/gm
19.	Heavy Metals		
	Lead (As pb)		NMT 2 ppm
	Mercury (As Hg)		NMT 0.1ppm
	Arsenic (As As)	NMT 0.3 ppm	
	Cadmium (As Cd)	NMT 0.5ppm	

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20.	Other contamination and info	rmation
	Allergens	Must be absent
	Ethylene Oxide (sum of ethylene oxide and 2- chloro-ethanol expressed as ethylene oxide)	Must be absent
	Aflatoxins B1	Must be absent
	Aflatoxins B1, B2, G1, G2,	Must be absent
	Pesticide & mycotoxins	As per USP-561 & EU 396/2005 (Meets Requirement)
	Certified	Kosher, Halal, FSSC 22000:2018, GMP, HACCP
	Ionization	Not treated with Ionising radiation at any step during production. Also, no ingredient is used in the manufacturing process which has been treated with Ionising radiation.
	Regulation	European Pharmacopoeia/ United States Pharmacopoeia
	GMO	Psyllium Husk is the epidermis and outer coating obtained from the dried ripe seeds of the plant Plantago Ovata, which is not a Genetically Modified Organism (GMO).
	Vegan/ Vegetarian	Suitable for a Vegan and Vegetarian diet
	Storage	Store in well closed container away from moisture and secure against insect infestation.
	Packaging	25Kg – HDPE Brown laminated Paper Bags with inner poly liner  450Kg/ 950kg - Jumbo Bag made of circular coated PP woven, white colour fabric, UV stabilized.

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r				
	Shelf life	3 Years		
	Packing size	Available in 25kg, 450kg, 950Kg		
	Palletization	Available with wooden/ plastic palletization		
21.	Nutritional Information (per 100gm)			
	Calories/Nutrient		Amount	
	Energy		138.96 kcal	
	Fat		0.6 g	
	of which			
	Saturates		0 g	
	Carbohydrate		75.60 g	
	of which			
	Sugars		0 g	
	Fiber		75.60 g	
	Soluble Fiber		52.49 g	
	Insoluble Fiber		17.11 g	
	Protein		6.87 g	
	Vitamins and Minerals			
	Calcium		307.75 mg	
	Manganese		0.25 mg	
	Sodium		130.87 mg	

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22.	Control Point			
	CCP-01	Sortex Machine		
	CCP-02	Metal detector		
	OPRP-01	De stoner		
23.	3. Metal detection level			
	Ferrous	1.8mm		
	Non Ferrous	2.0mm		
	Stainless steel	2.2mm		
24.	Regulatory certificate	·		
	FSSC 22000	Certified		
	ISO 22000:2018	Certified		
	ISO 9001:2015	Certified		
	SEDEX	Certified		
	Halal	Certified		
	GMP	Certified		
	НАССР	Certified		
	US FDA Registration	Certified		
	Kosher	Certified		
	FSSAI-India	Certified		
25.	Other information- Food Additives/ Dietary l	Information		
	Colours	None		

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Supersede Specification No.:	SPI/FPS/06 (00)-03	Page No.:	7 of 9



	Preservatives		None		
	Antioxidants		None	None	
	Sweeteners		None		
	Emulsifiers		None		
	Stabilizers		None		
	Thickeners		None		
	Gelling agents		None		
26.	Allergen statement	, , , , , , , , , , , , , , , , , , , ,		_	
S. No.	Allergen	PRESENT IN PRODUCT	PROCESSED ON EQUIPMENTS	USED ON SITE	
1	Cereals containing gluten, namely: wheat (such as spelt and khorasan wheat), rye, barley, oats or their hybridised strains, and products thereof;	NO	NO	NO	
2	Crustaceans and products thereof;	NO	NO	NO	
3	Egg and products thereof;	NO	NO	NO	
4	Fish and products thereof;	NO	NO	NO	
5	<b>Peanuts</b> and products thereof;	NO	NO	NO	

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6	Soybeans and products thereof,	NO	NO	NO
7	Milk and products thereof (including lactose)	NO	NO	NO
8	Nuts, namely: almonds (Amygdalus communis L.), hazelnuts (Corylus avellana), walnuts (Juglans regia), cashews (Anacardium occidentale), pecan nuts (Carya illinoinensis (Wangenh.) K. Koch), Brazil nuts (Bertholletia excelsa), pistachio nuts (Pistacia vera), macadamia or Queensland nuts (Macadamia ternifolia), and products thereof, except for nuts used for making alcoholic distillates including ethyl alcohol of agricultural origin;	NO	NO	NO
9	Celery and products thereof	NO	NO	NO
10	Mustard and products thereof	NO	NO	NO
11	Sesame seeds and products thereof	NO	NO	NO

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12	Sulphur dioxide and sulphites at concentrations of more than 10 mg/kg or 10 mg/litre in terms of the total SO2 which are to be calculated for products as proposed ready for consumption or as reconstituted according to the instructions of the manufacturers;	NO	NO	NO
13	Lupin and products thereof	NO	NO	NO
14	Molluscs and products thereof	NO	NO	NO

Control sample quantity: 2 X 200 gm.

Control sample evaluation period: Once in a year or as and when needed.

# **REVISION HISTORY:**

Revision No.	Revised on	Reference CC No.	Reason for Revision
00	NA	NA	New document

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