

CHAKSU, JAIPUR

### **QUALITY CONTROL DEPARTMENT**

RESTRICTED CIRCULATION

#### FINISHED PRODUCT SPECIFICATION

TITLE: PSYLLIUM HUSK 95%

Specification No.:	SPI/FPS/04(00)-04	Remarks:	NA
Issue No.:	05	<b>Effective Date:</b>	27/03/24
Revision No.:	04	<b>Revision Date:</b>	26/03/29
<b>Supersede Specification No.:</b>	SPI/FPS/04(00)-03	Page No.:	1 of 9



#### **SPECIFICATION SHEET**

Product Name	PSYLLIUM HUSK 95% PURE U.S.P./EP.	
Part Used	Seed	
Composition	Psyllium Husk – 95% Psyllium crushed seed – 5%	
<b>Botanical Source</b>	Plantago Ovata	
Harmonized system tariff no.	12119032	
Classification	PH. EUR. / USP, FOOD GRADE	
Application	Nutraceuticals. Food, Feed, Pet Food	
Country of Origin	INDIA	
Preservative	None	
Shelf Life	3 Years from the date of manufacture	
Cultivation	Harvested	

	Prepared By	Checked By	Approved By
Name	Shyoji Ram	Ray Singh	Dr. Kapil Kumar
Designation	QC Executive	Sr. QA Executive	Quality Head
Signature	Si	Day ong	Que
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Sr. No	Test	Specification	
1.	Description	Husk consists of Pinkish-beige fragments or flakes upto 2n long & 1mm wide, much broken into smaller fragments a has weak characteristic odor. Many of the flakes have a sm brownish, oval spot, about 0.8 to 1.0mm long in the cent Material swells rapidly in water, forming a stiff mucilage.	
2.	Identification	<ul> <li>A. Occasional single and 2- to 4-compound starch granules, the individual grains being spheroidal plano to angular convex from 2–10 μm in diameter, are found embedded in the mucilage. Entire or broken epidermal cells are filled with mucilage.</li> <li>B. In surface view, the epidermal cells appear polygonal to slightly rounded. Mucilage stains red with ruthenium red TS and lead acetate TS.</li> <li>C. Some of the elongated and rectangular cells representing the lower part of epidermis and also radially swollen epidermal cells can be found.</li> </ul>	
3.	Total ash	NMT 4.00 % w/w.	
4.	Acid insoluble ash	NMT 1.00 % w/w.	
5.	Loss on drying	NMT 12.00 % w/w.	
6.	Swell Volume	NLT 40.0 ml/ gm.	
7.	Light Extraneous Matter	NMT 5.00 % w/w.	
8.	Foreign Matter	NMT 2.00 % w/w	
9.	Purity	NLT 95.00 % w/w.	
10.	pH (1.0 % w/v solution)	Between 5.50 to 7.50	
11.	Foreign Smell / Test	None	

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12.	Foreign Bodies (Stones, Glass & Metals)	None		
13.	Total consumable Fiber	NLT 80.0% w/w		
14.	Eggs Larvae or Whole Insects	Absent		
15.	Insect infestation		NMT 100 fragments/ 25gm.	
16	D41-1- C!	a) NLT 4	40 % w/w should be retained on 30#	
16.	Particle Size	b) NMT 8	3.0% should pass through 70#	
17.	<b>Microbial Contamination</b>			
	Total Aerobic Microbial Count (T	TAMC) NMT 10000 cfu/gm		
	Total Yeast and Mold Count (TY	MC) NMT 1000 cfu/gm		
	Pathogens			
	Escherichia Coli	Must be	e absent/gm	
	Salmonella Spp	Must be	e absent/ 25gm	
	Psudomonas Aeruginosa	Must be	e absent/gm	
	Staphylococcus Aureus	Must be	e absent/gm	
18.	Heavy Metals			
	Lead (As pb)	NMT 2 ppm		
	Mercury (As Hg)	NMT 0.1ppm		
	Arsenic (As As)	NMT 0.3 ppm		
	Cadmium (As Cd)	NMT 0.5ppm		

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19.	Other contamination and information		
	Allergens	Must be absent	
	Ethylene Oxide (sum of ethylene oxide and 2- chloro-ethanol expressed as ethylene oxide)	Must be absent	
	Aflatoxins B1	Must be absent	
	Aflatoxins B1, B2, G1, G2,	Must be absent	
	Pesticide & mycotoxins	As per USP-561 & EU 396/2005 (Meets Requirement)	
	Certified	Kosher, Halal, FSSC 22000:2018, GMP, HACCP	
	Ionization	Not treated with Ionising radiation at any step during production. Also, no ingredient is used in the manufacturing process which has been treated with Ionising radiation.	
	Regulation	European Pharmacopoeia/ United States Pharmacopoeia	
	GMO	Psyllium Husk is the epidermis and outer coating obtained from the dried ripe seeds of the plant Plantago Ovata, which is not a Genetically Modified Organism (GMO).	
	Vegan/ Vegetarian	Suitable for a Vegan and Vegetarian diet	
	Storage	Store in well closed container away from moisture and secure against insect infestation.	
Packaging liner	450Kg/ 950kg - Jumbo Bag made of circular coated PP woven,		

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_	1	T	
	Shelf life	3 Years Available in 25kg, 450kg, 950Kg	
	Packing size		
	Palletization	Available with woo	oden/ plastic palletization
20.	Nutritional Information (per 10	00gm)	
	Calories/Nutrient		Amount
	Energy		148.96 kcal
	Fat		0.5 g
	of which		
	Saturates		0 g
	Carbohydrate		85.60 g
	of which		
	Sugars		0 g
	Fiber		85.60 g
	Soluble Fiber		62.49 g
	Insoluble Fiber		23.11 g
	Protein		4.87 g
	Vitamins and Minerals		
	Calcium		307.75 mg
	Manganese		0.25 mg
	Sodium		130.87 mg

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21.	Control Point			
	CCP-01	Sortex Machine		
	CCP-02	Metal detector		
	OPRP-01	De stoner		
22.	Metal detection level			
	Ferrous	1.8mm		
	Non Ferrous	2.0mm		
	Stainless steel	2.2mm		
23.	Regulatory certificate			
	FSSC 22000	Certified		
	ISO 22000:2018	Certified		
	ISO 9001:2015	Certified		
	SEDEX	Certified		
	Halal	Certified		
	GMP	Certified		
	НАССР	Certified		
	US FDA Registration	Certified		
	Kosher	Certified		
	FSSAI-India	Certified		
24.	Other information- Food Additives/	Other information- Food Additives/ Dietary Information		
	Colours	None		

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	Preservatives		No	None	
	Antioxidants			None	
	Sweeteners		No	one	
	Emulsifiers		No	one	
	Stabilizers		No	one	
	Thickeners		No	one	
	Gelling agents		No	one	
25.	Allergen statement		<u> </u>		
S. No.	Allergen	PRESENT IN PRODUCT		OCESSED ON QUIPMENTS	USED ON SITE
1	Cereals containing gluten, namely: wheat (such as spelt and khorasan wheat), rye, barley, oats or their hybridised strains, and products thereof;	NO		NO	NO
2	Crustaceans and products thereof;	NO		NO	NO
3	Egg and products thereof;	NO		NO	NO
4	Fish and products thereof;	NO		NO	NO
5	Peanuts and products thereof;	NO		NO	NO

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6	Soybeans and products thereof,	NO	NO	NO
7	Milk and products thereof (including lactose)	NO	NO	NO
8	Nuts, namely: almonds (Amygdalus communis L.), hazelnuts (Corylus avellana), walnuts (Juglans regia), cashews (Anacardium occidentale), pecan nuts (Carya illinoinensis (Wangenh.) K. Koch), Brazil nuts (Bertholletia excelsa), pistachio nuts (Pistacia vera), macadamia or Queensland nuts (Macadamia ternifolia), and products thereof, except for nuts used for making alcoholic distillates including ethyl alcohol of agricultural origin;	NO	NO	NO
9	Celery and products thereof	NO	NO	NO
10	Mustard and products thereof	NO	NO	NO
11	Sesame seeds and products thereof	NO	NO	NO

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12	Sulphur dioxide and sulphites at concentrations of more than 10 mg/kg or 10 mg/litre in terms of the total SO2 which are to be calculated for products as proposed ready for consumption or as reconstituted according to the instructions of the manufacturers;	NO	NO	NO
13	Lupin and products thereof	NO	NO	NO
14	Molluscs and products thereof	NO	NO	NO

Control sample quantity: 2 X 200 gm.

Control sample evaluation period: Once in a year or as and when needed.

#### **REVISION HISTORY:**

Revision No.	Revised on	Reference CC No.	Reason for Revision
00	NA	NA	New document
01	23/03/18	NA	Periodically review
02	23/03/20	NA	Specification Updated
03	31/03/21	NA	Change of Header
04	27/03/24	NA	Periodically review

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